

Date: Wednesday, 25/06/2008 11:59:55 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: MOUNTING BRACKET		
Job Number	: 40086			Part Number	: D2581		
Estimate Number	: 10604			Drawing Number	: D2581 REV A1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 25/06/2008 S.O. No. :			Drawing Revision	: A1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 07/07/2008 Qty: 50 Um: Each		
Previous Run	: 39046						
Written By	:						
Checked & Approved By	: <u>Jul 08.6.25</u>						
Comment	: Est. D 01.07.17 Added info to step 2 SM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		 Comment: Qty.: 0.0196 sf(s)/Unit Total : 0.9818 sf(s) 304/316 .125 Sheet (M304S0125) Batch: <u>108156</u> <u>FB 8-7-2</u>
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: <u>A1</u> <u>FB 8-7-2</u> Prog Rev: <u>A1</u> (SO) 08/07/02 <u>Run 50</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 <u>FB 8-7-2</u> Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		 <u>SO 08/07/02</u> <u>(SO)</u> <u>Counted</u>
5.0	BRAKE NC	NC BRAKE
		 Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake <u>SO 08/07/02</u> <u>(SO)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 40086

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



counter

Comment: INSPECT WORK TO CURRENT STEP

JS 08/07/08

x-50

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST37

JS 08/07/08 x-50

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08/07/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40086
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

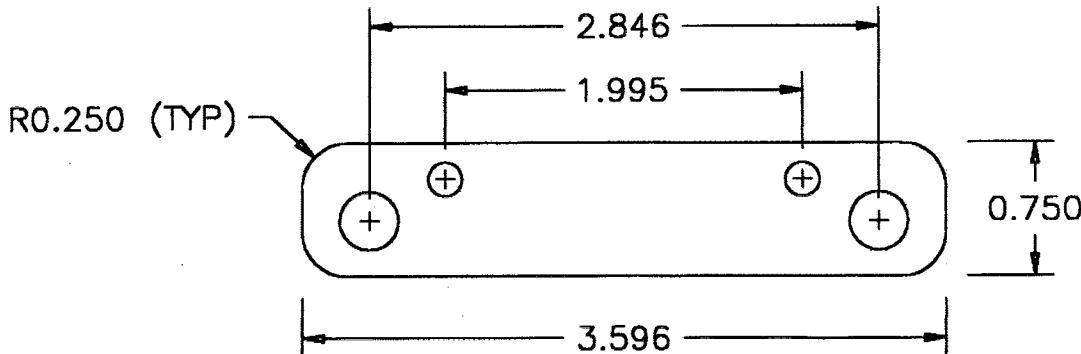
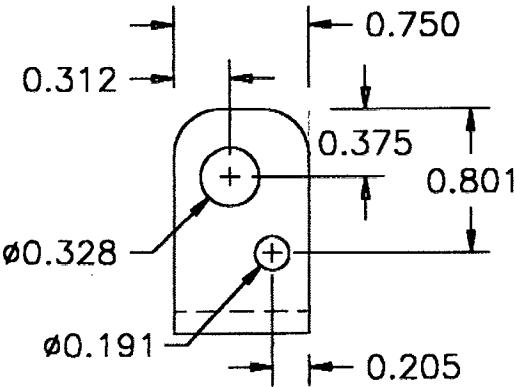
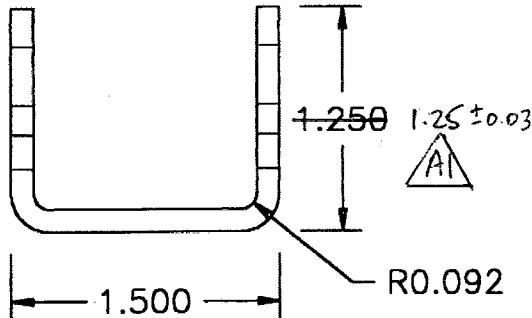
X First Article Prototype

Measured by: <u>B</u>	Audited by: <u>S</u>	Prototype Approval:	N/A
Date: 8-7-2	Date: 08/07/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SJL

DARTCOPY
RELEASER
GANT

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>MM</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1
		A1	CHANGE TOLERANCE ON 1.25 DIMENSION

RELEASED
960723 BW

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40080

